



Approved Suppliers: Butt Weld and Socket Weld Fittings

Please Note:

If BW/SW fitting is also a Forging (EB-2678) or a 70/30 CuNi casting, Seller shall ensure the Forging house and CuNi foundry are also on the approved lists for Submarine Forging Suppliers and Foundries to Produce 70/30 CuNi Castings.

Seller shall flow down the substance of this provision to all of its suppliers for the procurement of materials contained within this Pervasive Commodity provision in each sub-tier purchase order.

Manufacturers, Distributors, Primes, & etc. must submit a VIR for approval to use a manufacturer who is not on the Pervasive List. Mechanical (post heat-treat final conditions) and chemical test reports are to be submitted with the VIR for NNS Engineering approval.

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Fitting Requirements

The Seller shall procure Butt Weld and Socket Weld pipe fittings from the supplier sources listed on the approved supplier list. Approval is provided for the supplier source, supplier number and location identified as listed. If a location is not listed, that location is not approved. Butt Weld and Socket Weld Pipe Fittings provided by an approved Distributor must be manufactured by one of the approved manufacturers for Butt Weld and Socket Weld Pipe Fittings. The Distributor is responsible for ensuring that delivered items are in full compliance with the terms and requirements of the Purchase Order. This includes reasonable and sufficient oversight over the sub-tier manufacturing base.

Fittings include, but are not limited to, belled-end fittings, parts of standard dimensions used in the assembly of a piping system, such as couplings, elbows, tees, crosses, caps, unions, **and reducers**.

This applies to all Material Control Levels identified in the NNS Purchase Order through the 'Material Group' designation except for "CM-FAC". These Material Control Levels are MC-I, CM-I, CM-III, CM-A, CM (-), and STD.



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Approved BW/SW Fitting Suppliers					
Supplier #	Supplier	Location	Telephone	CM-I / MC-I	CM-III / CM-A / STD / CM(-)
127412 01215B	Alaskan Copper Works	Seattle, WA 98134	(206) 623-5800	X	X
75832A	AMMCON Corporation	Hillsboro,OR 97124	(503) 645-5206	X	X
08507A 128456	BEC Machine Products, Inc.	Harleysville, PA 19438	(215) 256-3100		X
10367A	Bonney Forge Corporation	Mount Union, PA 17066	(800) 345-7546	X	X
127511 17255A	Admiral Valve LLC dba CPV Manufacturing	Philidelphia , PA 19104	(215) 386-6508	X	X
19484A	Cunico Corporation	Long Beach, CA 90813	(562) 733-4612	X	X
Custom Alloy - Replaced by Trident Maritime					
19853A	Custom Hydraulic & Machine, Inc.	Kent, WA 98031	(253) 854-4666	X	X
27514A	Federal Bronze Casting Industries, Inc.	Newark, NJ 07105	(973) 589-7575	X	X
28716B	Ezeflow USA, Inc.	New Castle, PA 16101	(724) 658-3711	X	X
33872B	Guill Tool & Engineering Company, Inc.	West Warwick, RI 02893	(401) 828-7600	X	X
ST0020	Lee Brass Foundry LLC	Anniston, AL 36207	(256) 831-2501		X
127432 41652A	L.M.Gill Welding & Manufacturing, LLC	Manchester, CT 06042	(860) 647-9931	X	X
60858B	Pennsylvania Machine Works, Inc.	Aston, PA 19014	(610) 497-3300	X	X
64226A	Premier Copper & Brass	Portsmouth, VA 23704	(757) 967-9959		X
64226A	Trident Maritime (Custom Alloy)	High Bridge,NJ 08829	(908) 638-6200	X	X

Seller's use of an approved manufacturer does not relieve the Seller of its responsibility to ensure that all technical, service, and Purchase Order requirements are met.



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Approved BW/SW Fitting Distributors					
Supplier #	Supplier	Location	Telephone	CM-I / MC-I	CM-III / CM-A / STD / CM(-)
01014A	A&J Supply, Inc.	Williamsburg, VA 23188	(757) 220-0233		X
107799	Dante Valve	Norfolk, VA 23504	(757) 605-6108	X	X
25880Z	C.E. Thurston and Sons, Inc.	Hampton, VA 23661	(757) 827-1440		X
	Deleted - Monarch Supply Co., Inc.				
60407D	Ferguson Enterprises Inc., dba Wolseley Industrial Group	Hampton, VA 23661	(757) 262-5000	X	X
82307Z	W&O Supply, Inc.	Virginia Beach, VA 23455	(757) 217-2800	X	X

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Table Revision - 07-18-2019 - Changes Boldfaced

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Butt Weld and Socket Weld Pipe Fittings provided by an approved Distributor must be manufactured by one of the approved manufacturers for Butt Weld and Socket Weld Pipe Fittings.

