

IC086
Revision Level C003
Revision Date December 21, 2010
GRADE C CLEANLINESS

1. CODED NOTE NUMBER: IC086
2. TITLE: GRADE C CLEANLINESS
3. CLEANLINESS ACCEPTANCE CRITERIA:
COMPONENTS OFFERED FOR DELIVERY MUST BE CLEANED SO AS TO BE FREE OF GREASE, OIL, FLUX AND LOOSE FOREIGN MATERIALS. LIGHT RUST, SCALE, TARNISH, OR OTHER ADHERENT FILMS ARE ACCEPTABLE. THE ACCEPTABLE RUST OR SCALE MUST BE ADHERENT AND SHOULD NOT EASILY FLAKE OFF FROM THE SURFACE. LIGHT DUST AND NORMAL SYSTEM WEAR PRODUCTS ARE ACCEPTABLE. AFTER CLEANING, ALL OPENINGS SHOULD BE CAPPED, PLUGGED OR SEALED IN A MANNER THAT WILL PRECLUDE ENTRY OF FOREIGN MATERIAL DURING SHIPMENT AND STORAGE.
4. LUBRICANTS AND SEALANTS:
THE MANUFACTURER'S STANDARD LUBRICANTS AND SEALANTS ARE PERMITTED TO BE USED. HOWEVER, TEFLON TAPE IS NOT PERMITTED. LUBRICANTS AND SEALANTS SHALL BE USED SPARINGLY ON INTERNAL SURFACES, AND ALL VISIBLE RESIDUE SHALL BE REMOVED AFTER ASSEMBLY OF THE COMPONENT.