

Coded Note Number: **M6070**

Revision Level: **C001**

Date: **June 28, 2017**

Title: **NNS SUPPLIED MATERIAL**

This revision history is provided for convenience and does not alleviate the supplier's responsibility with understanding and complying with the full coded note.

Change from Revision A – Editorial change to reformat to current standard.

Bolded font indicates changed/added content.

[Text deleted] inserted in the document indicates the removal of content.

Acceptance of products supplied by your company is contingent upon exact compliance to the following material accountability, identification, and marking requirements.

Material supplied by NNS in connection with this purchase order shall be used only for the purpose specified herein. Substitution of other material for material supplied by NNS is prohibited. Material supplied for use on a specific line item shall not be used on any other line item without the express written approval of NNS.

The vendor shall perform a receipt inspection of Newport News furnished materials. The vendor shall sign and return the shipping notice attesting that the material described was received. The vendor shall also submit a discrepancy report within 15 days of receipt of material if any of the material, or markings on the material, differs from the production tag or shipping notices, or is otherwise deficient.

Identification markings on material supplied by NNS shall be maintained throughout the manufacturing, assembly, machining, or fabrication process. Whenever markings will be obliterated by machining, welding, fabrication or other processes, the markings shall be recorded prior to the operation and reapplied in a visible location after the operation.

- Markings shall be applied by methods specified in NNS Appendix P and shall be legible.
- For each component that is too small (less than 3/8 square inch marking area), or of a configuration that precludes application of permanent marking, the marking shall be recorded on a metal tag which shall be attached to the component or, for multiple identical components, to the container. For each component, internal to an assembly, that is too small, or of a configuration that precludes application of permanent marking, the metal tag shall be attached to the exterior of the assembly.
- Whenever a heat and/or lot number forms part of the required material identification, only the heat and/or lot number specifically applicable to the

component being marked shall be applied.

- In case of doubt regarding how a component should be marked contact the purchaser for a determination before assembly or before packaging and shipping.

Identification markings applicable to material supplied by NNS are based on the control level of the material.

- For components identified as STD or CM(-) control level identification markings are not required to be maintained or marked on the finished component unless markings are specified in the item description above or by the drawing(s) referenced in the item description.
- For components identified as MC-I or Q-1 control level all identification markings, except manufacturers' trademarks, shall be maintained and reapplied to the finished component. For information, a NNS lot identification number generally appears in the following format: CNBA-POOL-001-NN.
- For components not identified by control level treat as MC-1/Q-1.

For components where markings will not be visible after assembly (e.g., valve internals), a listing shall be provided which shall identify each component and correlate to it any and all markings applied.

All excess material to be returned to NNS shall be marked with the heat number and/or other material identification markings.