

Coded Note Number: **IC079**

Coded Note Revision: **C024**

- 1) All applicable hardware internal surfaces and parts shall be dry and visually clean (e.g. free of dirt, loose corrosion products, grease, non-approved preservative, oil, flux, scale, water residue, machining particles and other foreign material).
- 2) No temporary markings (e.g., paint

The only approved assembly lubricant is colloidal graphite in isopropanol per MIL-L-24131 (Neolube #1 manufactured by Huron Industries). All other lubricants, sealants, Teflon tape, etc. shall not be utilized on final cleaned parts unless specifically required by the purchase order requirements or allowed by the applicable hardware drawing. If the hardware cannot be assembled

Final cleaned hardware shall be individually sealed in bags or all hardware openings shall be sealed with temporary caps, covers or plugs. Typically, smaller items are bagged and larger items are capped/covered/plugged. Any deviation from these requirements shall be approved by the purchaser via a VIR, on a case basis.

Oxygen cleaning does not meet the requirements of this coded note. However, items which have been oxygen cleaned may be upgraded if all of the following conditions are met:

- 1) The item has no grease, lubric